

VC 630/5AX

Date	Corrections				Corrections Reason
	Page	Contents	AS-IS	TO-BE	
2015-08-20		Version	150529SU	150820SU	
	8p	Spindle > Spindle Motor > HEIDENHAIN	28 / 24 (37.6 / 32.2)	23.5 / 18 (31.5 / 24.2)	Spec. change
	8p	Spindle > Spindle Motor > SIEMENS	N/A	30/24 (40.3 / 32.2)	Spec. add
	10p	Standard / Optional Specifications No.	Random	Rearranged in ascending order	Notation changes
	10p	Standard / Optional Specifications > Spindle motor power	22/18.5 (Standard), 28/24 (Option)	22/18.5 kW (29.5/24.8 Hp) : FANUC (12000, 20000 r/min) 23.5/18 kW (31.5/24.2 Hp) : HEIDENHAIN (12000 r/min) 28/24 kW (37.6/32.2 Hp) : HEIDENHAIN (20000 r/min) 30/24 kW (40.3/32.2 Hp) : SIEMENS (12000 r/min)	Spec. Change & Add
	10p	Standard / Optional Specifications > NC System	DOOSAN FANUC I FANUC 31i5 HEIDENHAIN iTNC 530	SIEMENS S840Dsl Add.	Spec. add
	p12~ p13	Convenient Operation	N/A	Additional information	Additional information
	14p	Spindle > Spindle power-Torque Curve	FANUC, HEIDENHAIN 12000 r/min	1. FANUC, HEIDENHAIN 20000 r/min Add. 2. SIEMENS 12000 r/min Add.	Spec. add
	19p	Machine Specifications > Power source > Electric power supply	54	53.3	Error change
	19p	Machine Specifications > Machine Dimensions	VC 630/5AX : 3295 x 4585 x 3200 VC 630/5AX with APC : 3295 x 6413 x 3431	VC 630/5AX : 3537(4587 : with chip conveyor) x 3200 x 3295 (139.3(180.6 : with chip conveyor) x 126 x 129.7) VC 630/5AX with APC : 5357(with chip conveyor : 6413) x 4231 x 3295 (210.9(with chip conveyor : 252.5) x 166.6 x 129.7)	Error change
2015-09-23		NC Unit Specifications	FANUC, HEIDENHAIN	SIEMENS Add.	Spec. add
	9p	Machining Performance	150820SU	150923SU *The results, indicated in this catalogue are provides as example. They may not be obtained due to differences in cutting conditions and environmental conditions during measurement	add
2015-12-08		Version	150923SU	151208SU	
	5p	Axis Feed System	Ball screw nut cooling	Ball screw nut cooling (Option)	Error change